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Reference: PA/PH/Exp. 14/T (16) 45 ANP

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impurities (see Tests).

XXXX:3044

# GALLIUM (68Ga) PSMA-11 INJECTION

## Gallii (68Ga) PSMA-11 solutio iniectabilis

C<sub>44</sub>H<sub>58</sub><sup>68</sup>GaN<sub>6</sub>O<sub>17</sub> M<sub>r</sub> 1011

#### **DEFINITION**

Sterile solution of a complex of gallium-68 with the human prostate-specific membrane antigen (PSMA)-targeting ligand (3S,7S)-22-[3-[[[2-[[[5-(2-carboxyethyl)-2-hydroxyphenyl]methyl](carboxymethyl)amino]ethyl](carboxymethyl)amino]methyl]-4-hydroxyphenyl]-5,13,20trioxo-4,6,12,19-tetraazodocosane-1,3,7-tricarboxylic acid (PSMA-11). It is prepared using Gallium (68Ga) chloride solution for radiolabelling (2464) and PSMA-11. It may contain a suitable buffer.

### Content:

- gallium-68: 90 per cent to 110 per cent of the declared gallium-68 radioactivity at the date and time stated on the label;
- *PSMA-11*: maximum 30 μg per maximum recommended dose in millilitres.
- A reversible stereoisomerisation of [68Ga]gallium PSMA-11 takes place in solution depending on temperature, pH and time.

#### **CHARACTERS**

- Appearance: clear, colourless solution.
- Half-life and nature of radiation of gallium-68: see general chapter 5.7. Table of physical characteristics of radionuclides.

#### **IDENTIFICATION**

A. Gamma-ray spectrometry.

Result: the principal gamma photons have energies of 0.511 MeV and 1.077 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed; a peak corresponding to gamma photons with an energy of 1.883 MeV may be observed.

- B. Approximate half-life: 62 min to 74 min.
- C. Examine the chromatograms obtained in the test for impurities A and B and other radiochemical

Result: the 2 principal peaks in the radiochromatogram obtained with the test solution are similar in retention time to the 2 principal peaks in the chromatogram obtained with reference solution (a) using the spectrophotometer.



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**pH** (2.2.4): 4 to 8.

PSMA-11, gallium PSMA-11 and other related substances. Liquid chromatography (2.2.29).

Solvent mixture: trifluoroacetic acid R, water R (1:999 V/V).

*Test solution*. The preparation to be examined.

Reference solution (a). Dissolve a quantity of gallium PSMA-11 R corresponding to 50 μg of anhydrous and trifluoroacetic acid-free gallium PSMA-11 in 1.0 mL of water R.

Reference solution (b). Dissolve a quantity of PSMA-11 R corresponding to 30  $\mu$ g of anhydrous and trifluoroacetic acid-free PSMA-11 in the solvent mixture and dilute to V with the solvent mixture, V being the maximum recommended dose in millilitres.

Reference solution (c). Dilute 1.0 mL of reference solution (b) to 10.0 mL with the solvent mixture.

15 Column:

- size: I = 0.15 m,  $\emptyset = 3.0$  mm;

- stationary phase: base-deactivated octadecylsilyl silica gel for chromatography R (3  $\mu$ m)<sup>(1)</sup>.

Mobile phase:

- mobile phase A: trifluoroacetic acid R, water R water for chromatography R (1:999 V/V);

- mobile phase B: trifluoroacetic acid R, acetonitrile R (1:999 V/V);

Time	Mobile phase A	Mobile phase B
(min)	(per cent V/V)	(per cent V/V)
0 - 0.5	95	5
0.5 - 10	95 → 60	5 → 40
10 - 11	60 → 95	40 → 5
11 - 16	95	5

Flow rate: 0.6 mL/min.

Detection: spectrophotometer at 280 nm and radioactivity detector connected in series.

Injection: 20 µL.

Relative retention with reference to PSMA-11 (retention time = about 8 min): gallium PSMA-11 stereoisomer 1 = about 0.9; gallium PSMA-11 stereoisomer 2 = about 0.97.

System suitability: reference solution (a):

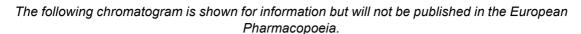
- resolution: minimum 1.5 between the peaks due to gallium PSMA-11 stereoisomers 1 and 2.

*Limits*: in the chromatogram obtained using the spectrophotometer:

- PSMA-11, gallium PSMA-11 and other related substances (the sum of the areas of the peaks due to compounds with a relative retention of not less than 0.8 and not more than 1.3 with reference to PSMA-11): not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (30 μg/V);
- disregard limit: the area of the principal peak in the chromatogram obtained with reference solution (c) (3 μg/V).
- (1) ACE 3 C18 base deactivated is suitable.

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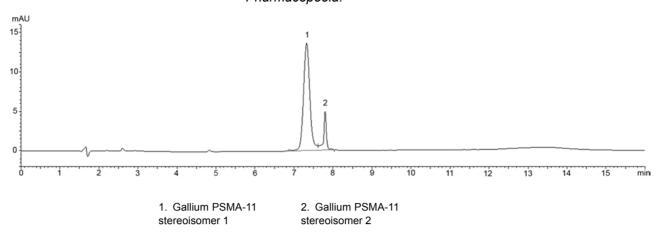


Figure 3044.-1. – Chromatogram for the test for PSMA-11, gallium PSMA-11 and other related substances: reference solution (a).

The following chromatogram is shown for information but will not be published in the European Pharmacopoeia.

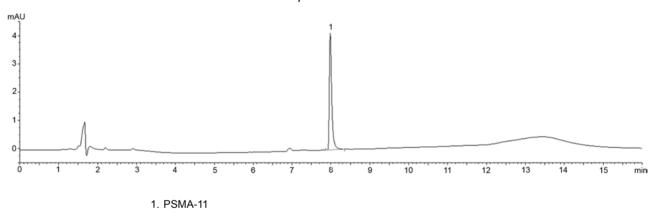


Figure 3044.-2. — Chromatogram for the test for PSMA-11, gallium PSMA-11 and other related substances: reference solution (b).

The following chromatogram is shown for information but will not be published in the European Pharmacopoeia.

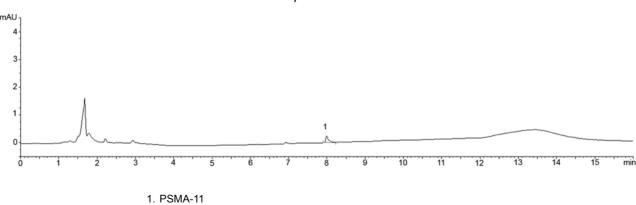


Figure 3044.-3. – Chromatogram for the test for PSMA-11, gallium PSMA-11 and other related substances: 10-fold dilution of reference solution (b).



The following chromatogram is shown for information but will not be published in the European Pharmacopoeia.

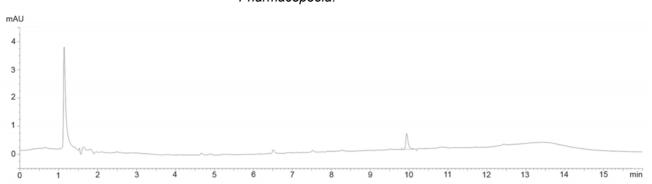


Figure 3044.-4. – Chromatogram for the test for PSMA-11 gallium PSMA-11 and other related substances: typical chromatogram of a test solution (10 μg PSMA-11/V, V = 10 mL).

**Impurity C**. Thin-layer chromatography (2.2.27).

Test solution. The preparation to be examined.

Reference solution. Dissolve 10 mg of HEPES R (impurity C) in water R and dilute to V with the same solvent, V being the maximum recommended dose in millilitres. Dilute 1.0 mL of the solution to 50.0 mL with water R.

Plate: TLC silica gel  $F_{254}$  plate  $R^{(2)}$ .

Mobile phase: water R, acetonitrile R (25:75 V/V).

Application: (V/1000 mL), V being the maximum recommended dose in millilitres; apply portions of 1 µL and dry with a current of warm air after each application.

Development: over 2/3 of the plate.

Detection: expose to iodine vapour for 4 min.

Retardation factor: impurity C = about 0.5.

System suitability: reference solution:

the chromatogram shows a clearly visible spot.

Limit:

- *impurity C*: any spot due to impurity C is not more intense than the corresponding spot in the chromatogram obtained with the reference solution (200 µg/V).

**Ethanol** (2.4.24 or another suitable, validated method): maximum 10 per cent *V/V* and maximum 2.5 g per administration, taking the density (2.2.5) to be 0.790 g/mL.

**Sterility**. It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

**Bacterial endotoxins** (2.6.14): less than 175/V IU/mL, V being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

[68Ga]Gallium PSMA-11, impurities A and B and other radiochemical impurities. Liquid chromatography (2.2.29) as described in the test for PSMA-11, gallium PSMA-11 and other related substances. If necessary, dilute the test solution with *water R* to a radioactivity concentration suitable for the radioactivity detector.

Examine the chromatogram obtained using the radioactivity detector and locate the peaks due to [<sup>68</sup>Ga]gallium PSMA-11 by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer.

Relative retention with reference to [68Ga]gallium PSMA-11 stereoisomer 1 (retention time = about 7.5 min): impurities A and B = about 0.2.

(2) Merck ALUGRAM Xtra Nano SILGUR UV254 is suitable.

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The following chromatogram is shown for information but will not be published in the European Pharmacopoeia.

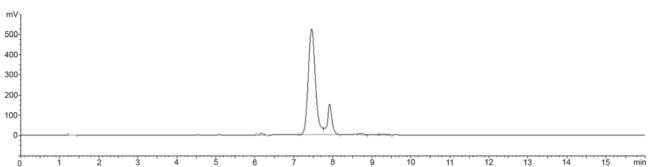


Figure 3044.-5. - Chromatogram for the test for impurities A and B and other radiochemical impurities: typical radiochromatogram of a test solution.

Limits:

- sum of impurities A and B: not more than 3 per cent of the total radioactivity due to gallium-68;
- [68Ga]gallium PSMA-11: minimum 91 per cent of the total radioactivity due to gallium-68.

**RADIOACTIVITY** 

Determine the radioactivity using a calibrated instrument.

**IMPURITIES** 

- A. [68Ga]gallium in colloidal form,
- B. [68Ga]gallium(III) ion,

C. 2-[4-(2-hydroxyethyl)piperazin-1-yl]ethanesulfonic acid (HEPES).

Reagents

**PSMA-11.**  $C_{44}H_{62}N_6O_{17}$ . ( $M_r$  947). XXXXXXX. [1366302-52-4]. (3S,7S)-22-[3-[[[2-[[[5-(2-1)^2]]]]]) Carboxyethyl)-2-hydroxyphenyl]methyl](carboxymethyl)amino]ethyl](carboxymethyl)amino]methyl]-4-hydroxyphenyl]-5,13,20-trioxo-4,6,12,19-tetraazodocosane-1,3,7-tricarboxylic acid supplied as trifluoroacetate salt.

White or almost white powder, freely soluble in water.

Content: minimum 96.0 per cent (anhydrous and trifluoroacetic acid-free substance).

**Gallium PSMA-11.** C<sub>44</sub>H<sub>58</sub>GaN<sub>6</sub>O<sub>17</sub>. (*M*<sub>r</sub> 1013). *XXXXXXX*.

Complex of gallium with (3S,7S)-22-[3-[[[2-[[[5-(2-carboxyethyl)-2-

hydroxyphenyl]methyl](carboxymethyl)amino]ethyl](carboxymethyl)amino]methyl]-4-hydroxyphenyl]-5,13,20-trioxo-4,6,12,19-tetraazodocosane-1,3,7-tricarboxylic acid (PSMA-11).

Colourless or almost white powder.

Content: minimum 95.0 per cent (anhydrous and trifluoroacetic acid-free substance).